SEYMOUR MIDWEST

Chisel-Tooth Rake
Assembly Instructions
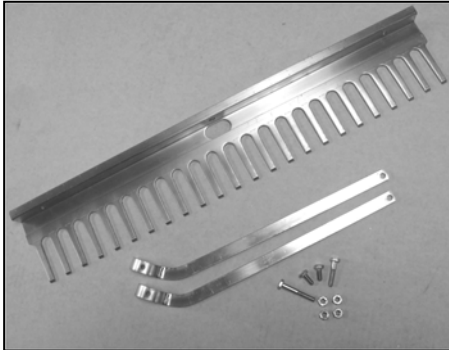
Tools Needed for Assembly:

- 7/16" wrench (two)

Parts Shipped with Unit:

- Head
- Bolt bag for brace
- Wrap-around brace (set of 2)
- Aluminum handle with grip (not shown)

Assembly Instructions for Handle:

1. With rake head positioned as shown (grading edge facing forward), insert flat-tipped end of handle into channel-shaped crossbar.
   NOTE: This may be a tight fit requiring working the handle back and forth.
2. Align holes and insert middle sized bolt. Do not tighten until all hardware is in place.
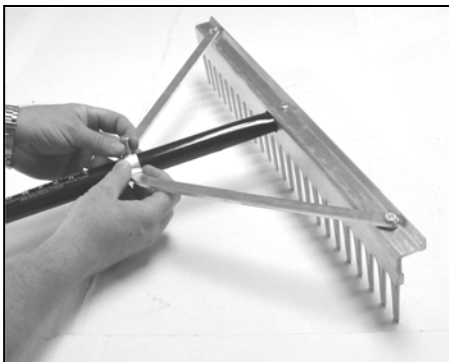
Wrap-around Brace Instructions:

1. Align holes of flat end of braces with holes on rake head, as shown, and insert the two shortest bolts.
2. Align holes of wrap-around end of braces with the handle, as shown, and insert the longest bolt.
3. Start all loc nuts on bolts. Use wrenches to tighten, being careful not to over tighten.   Over tightening may result in crushing the handle, thereby compromising its strength.

REPLACEMENT PARTS LIST
See Reverse Side

PK90087
1/14/15

CHISEL-TOOTH RAKE REPLACEMENT PARTS LIST

SP10073   Head – 24"
SP10075   Head – 30"
SP10076   Head – 36"
SP10077   Head – 42"
SP10078   Head – 48"
SA20000   Handle -- 66" blue powder coated aluminum w/5" red vinyl grip
SA20001   Handle -- 66" blue powder coated aluminum w/5" green vinyl grip
SA20194   Handle -- 66" yellow powder coated aluminum w/5" black vinyl grip
SA30001   Braces – wrap-around (set of 2)
SA60000   Bolt bag: 4 bolts, 4 loc nuts
SP50000   Grip – 5" red vinyl
SP50002   Grip – 5" black vinyl
SP50003   Grip – 5" green vinyl